

CLAIMS

1. A process for producing hexafluoroethane, comprising a step of distilling a crude hexafluoroethane containing chlorine compounds each having two carbon  
5 atoms to distill out hexafluoroethane as a top flow from the top of a distillation column and separate a hexafluoroethane mixture containing said chlorine compounds as a bottom flow from the bottom of the distillation column, and a step of contacting said bottom  
10 flow with hydrogen fluoride in the gas phase at a temperature of 300 to 500°C in the presence of a fluorination catalyst to fluorinate said chlorine compounds.

2. A process for producing hexafluoroethane, comprising (I) a step of producing a crude  
15 hexafluoroethane containing chlorine compounds each having two carbon atoms, (II) a step of distilling said crude hexafluoroethane to distill out hexafluoroethane as a top flow from the top of a distillation column and  
20 separate a hexafluoroethane mixture containing said chlorine compounds as a bottom flow from the bottom of the distillation column, and (III) a step of contacting said bottom flow with hydrogen fluoride in the gas phase at a temperature of 300 to 500°C in the presence of a  
25 fluorination catalyst to fluorinate said chlorine compounds.

3. The process for producing hexafluoroethane as claimed in claim 1 or 2, wherein the chlorine compound having two carbon atoms contained in said crude  
30 hexafluoroethane is at least one compound selected from the group consisting of dichlorotetrafluoroethane, chloropentafluoroethane, 1-chloro-2,2,2-trifluoroethane, 1,1-dichloro-2,2,2-trifluoroethane and 1-chloro-1,2,2,2-tetrafluoroethane.

35 4. The process for producing hexafluoroethane as claimed in any one of claims 1 to 3, wherein the top flow contains at least 80 vol% of the hexafluoroethane

introduced into the distillation column.

5        5.    The process for producing hexafluoroethane as  
         claimed in any one of claims 1 to 4, wherein said  
         fluorination catalyst is a supported or bulk catalyst  
         comprising a trivalent chromium oxide as the main  
         component.

10       6.    The process for producing hexafluoroethane as  
         claimed in any one of claims 1 to 5, wherein the molar  
         ratio of the hydrogen fluoride to the hexafluoroethane  
         mixture contained in said bottom flow (hydrogen  
         fluoride/hexafluoroethane mixture) is from 0.05 to 10.

15       7.    The process for producing hexafluoroethane as  
         claimed in any one of claims 1 to 6, wherein the  
         concentration of said chlorine compounds contained in  
         said hexafluoroethane mixture is 1 vol% or less.

20       8.    The process for producing hexafluoroethane as  
         claimed in any one of claims 1 to 7, wherein said crude  
         hexafluoroethane is a gas obtained by reacting  
         dichlorotetrafluoroethane and/or chloropentafluoroethane  
         with hydrogen fluoride in the gas phase in the presence  
         of a fluorination catalyst.

25       9.    The process for producing hexafluoroethane as  
         claimed in any one of claims 1 to 7, wherein said crude  
         hexafluoroethane is a gas obtained by reacting 1,1,1,2-  
         tetrafluoroethane and/or pentafluoroethane, containing  
         the chlorine compounds as impurities, with a fluorine  
         gas.

30       10.   The process for producing hexafluoroethane as  
         claimed in claim 9, wherein the reaction with the  
         fluorine gas is carried out in a gas phase in the  
         presence of a diluent gas.

35       11.   The process for producing hexafluoroethane as  
         claimed in claim 10, wherein the diluent gas is a gas  
         containing at least one of tetrafluoromethane,  
         hexafluoroethane, octafluoropropane and hydrogen  
         fluoride.

12.    The process for producing hexafluoroethane as

claimed in claim 10 or 11, wherein the diluent gas is a gas rich in hydrogen fluoride.

13. The process for producing hexafluoroethane as claimed in any one of claims 9 to 12, wherein the  
5 reaction with the fluorine gas is carried out at a temperature of 250 to 500°C.

14. The process for producing hexafluoroethane as claimed in any one of claims 9 to 13, wherein the  
10 concentration of 1,1,1,2-tetrafluoroethane at the inlet of a reactor is 4 mol% or less in the reaction with the fluorine gas.

15. The process for producing hexafluoroethane as claimed in any one of claims 9 to 13, wherein the  
15 concentration of pentafluoroethane at the inlet of a reactor is 6 mol% or less in the reaction with the fluorine gas.

16. The process for producing hexafluoroethane as claimed in any one of claims 9 to 15, wherein the  
20 reaction with the fluorine gas is carried out under a pressure of 0 to 3 MPa.

17. The process for producing hexafluoroethane as claimed in any one of claims 2 to 16, wherein after  
removing acidic components from the gas obtained through  
said step (III), at least a part of said gas is re-  
25 circulated to the step (I) and/or the step (II).

18. A hexafluoroethane product comprising  
hexafluoroethane obtained by the production process  
claimed in any one of claims 1 to 17, in which the  
content of chlorine compounds each having two carbon  
30 atoms contained in the hexafluoroethane is 1 vol ppm or less.

19. A cleaning gas comprising the hexafluoroethane product claimed in claim 18.